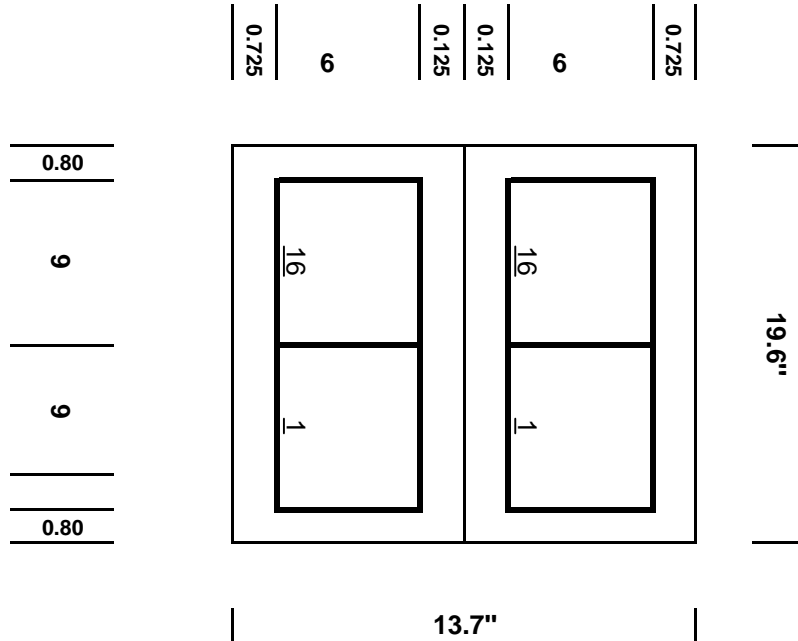


StitchLiner Signature for Saddlebinding.

Plastikoil of PA

2up Saddle Stitching - Maximum Specifications

Maximum Untrimmed Sheet Size 19.6" x 13.7"
 Maximum Finished Book Size 9" x 6" (Oblong)



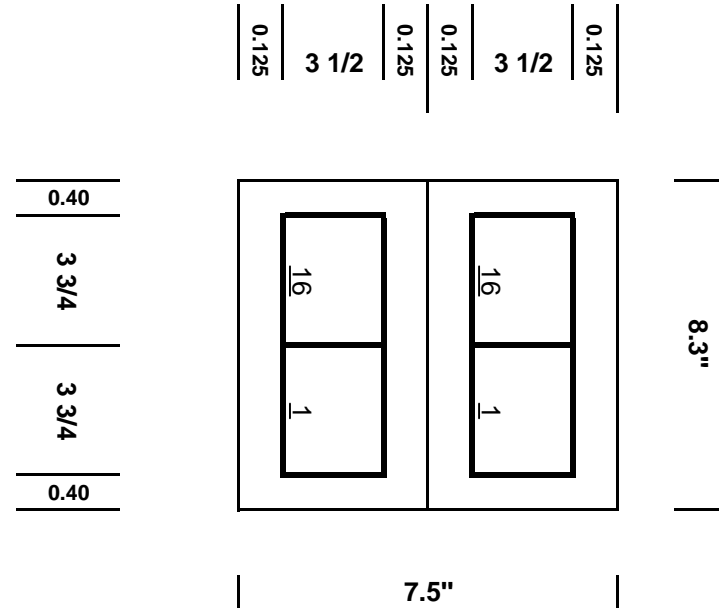
Flat Trim Size of one up book 18" x 6"
 Finished trimmed size after saddle binding 9" x 6"

** 1/4" plug between 2up booklets

MAXIMUM SHEET SIZE 19.6" x 13.7"

2up Saddle Stitching - Minimum Specifications

Minimum Untrimmed Sheet Size 8.3" x 7.5"
 Minimum 2up Finished Book Size 3 3/4" x 3 1/2" (Oblong)
 (3 1/2" spine width can only be bound with only 1 stitch)



Flat Trim Size of one up book 7 1/2" x 3 1/2"
 Finished trimmed size after 2up saddle binding 3 3/4" x 3 1/2"

** 1/4" plug between 2up booklets

MINIMUM SHEET SIZE 7.5" x 8.3"

3 1/2" spine width can only be bound with 1 stitch