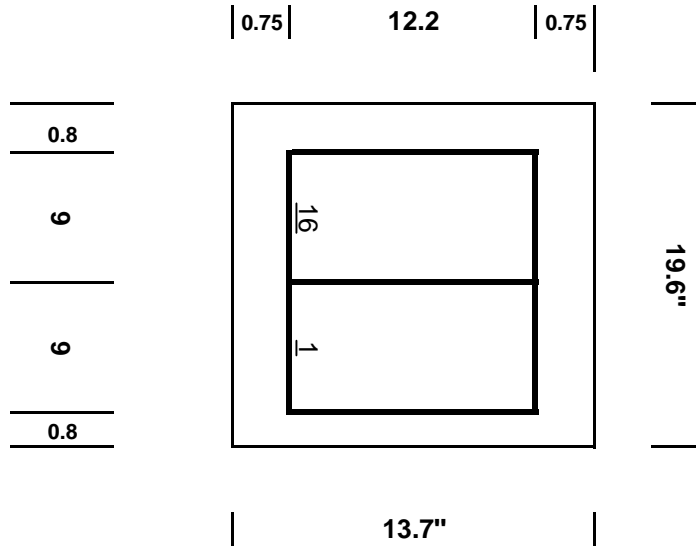


# StitchLiner Signature for Saddlebinding.

Plastikoil of PA

## 1up Saddle Stitching - MAXIMUM Specifications

Maximum Untrimmed Sheet Size 19.6" x 13.7"  
 Maximum Finished Book Size 12.2" x 13.7"

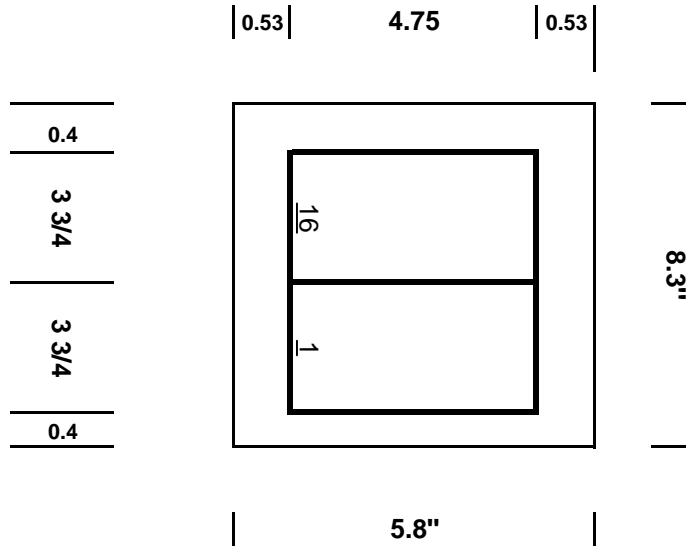


Flat Trim Size 18" x 12.2"  
 Finished trimmed size after saddle binding 9" x 12.2"

**MAXIMUM SHEET SIZE 19.6" x 13.7"**

## 1up Saddle Stitching - MINIMUM Specifications

Minimum Untrimmed Sheet Size 8.3" x 5.8"  
 Minimum 1up Finished Book Size 3.75" x 4.75"



Flat Trim Size 7 1/2" x 4 3/4"  
 Finished trimmed size after saddle binding 3 3/4" x 4 3/4"

**MINIMUM SHEET SIZE 8.3" x 5.8"**

Head, foot & face trims can be adjusted.  
 Minimum recommended trim 1/8"  
 Maximum Trim .98"